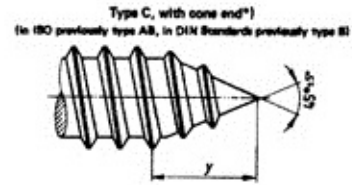
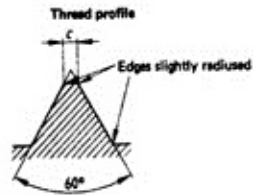
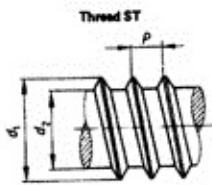


THREADS AND THREAD ENDS FOR TAPPING SCREWS

Ref: DIN 7970 - 1984, ISO 1478



THREAD SIZE		ST 1.5	ST 1.9	ST 2.2	ST 2.6	ST 2.9	ST 3.3	ST 3.5	ST 3.9	ST 4.2	ST 4.8	ST 5.5	ST 6.3	ST 8	ST 9.5
Pitch	"	0.5	0.6	0.8	0.9	1.1	1.3	1.3	1.4	1.4	1.6	1.8	1.8	2.1	2.1
Major Dia.	max.	1.52	1.9	2.24	2.57	2.9	3.3	3.53	3.91	4.2	4.8	5.46	6.25	8	9.65
	min.	1.38	1.76	2.1	2.43	2.76	3.12	3.35	3.73	4.04	4.62	5.28	6.03	7.78	9.43
Minor Dia.	max.	0.91	1.24	1.63	1.9	2.18	2.39	2.64	2.92	3.1	3.58	4.17	4.88	6.2	7.85
	min.	0.84	1.17	1.52	1.8	2.08	2.29	2.51	2.77	2.95	3.43	3.99	4.7	5.99	7.59
y		1.4	1.6	2	2.3	2.6	2.21	3.2	3.5	3.7	4.3	5	6	7.5	8